

Unison Industries Quality Procedure		
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Document Number: QD 4.6.2.3 Revision: NOV/09/2020	Approved by: QUALITY SYSTEMS TEAM	
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TITLE: Supplier Identification Requirements

PURPOSE: To establish supplier traceability of piece parts manufactured for Unison products.

SCOPE: This procedure provides direction on marking methods for instances where supplier identification is necessary, but not called out on drawing or associated specifications.

1.0 DEFINITIONS / ABBREVIATIONS

1.1 Intentionally left blank

2.0 RESPONSIBILITIES

2.1 Intentionally left blank

3.0 REQUIREMENTS / WORKFLOW

- 3.1 Piece parts that require permanent part number identification may also contain a supplier identification code. If the identification code is placed on the same line as the part number, a space approximately equivalent to two letters and no dash should be allowed between the part number and the identification code.
- 3.2 In the event that supplier identification is required on a part which does not require a part number, mark the code per AS-478, "Identification Marking Methods". When height of the code is not specified, 1/16" high marking will be used.

4.0 REFERENCES

4.1 Intentionally left blank

5.0 REVISION HISTORY

LATEST REVISION

DATE: 10-07-2020

Jacksonville Quality Work Instruction	
Document Number: JQWI	Revision: 11-09-2020
TITLE: Supplier Identification Requirements	

- Changed format to align with Unison JQWI documents
- Added verbiage to Scope section
- Changed "must" to "may" in section 3.1
- Removed section 3.3 regarding supplier identification codes

PREVIOUS REVISIONS

DATE: Intentionally left blank